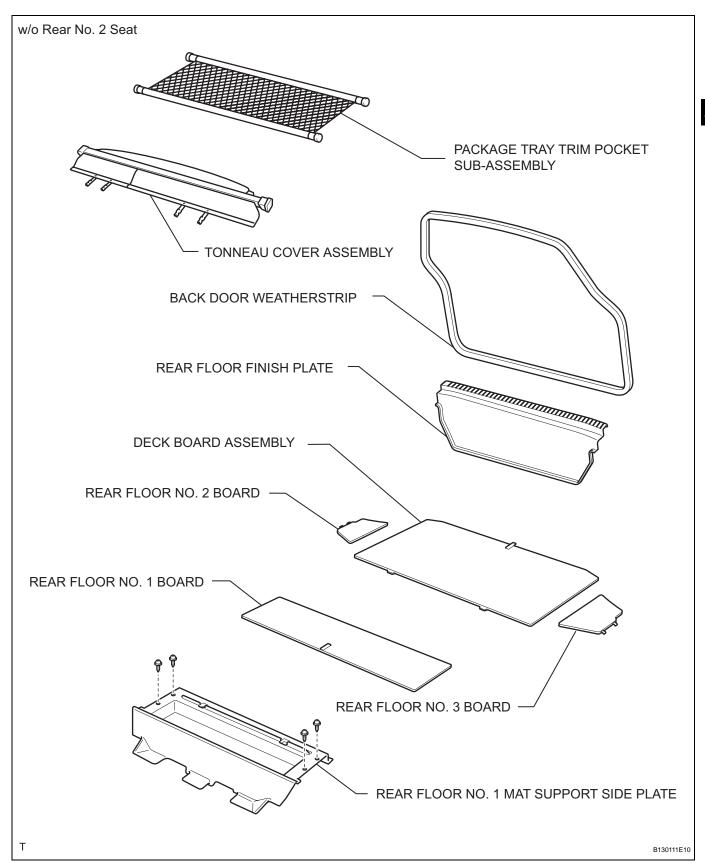
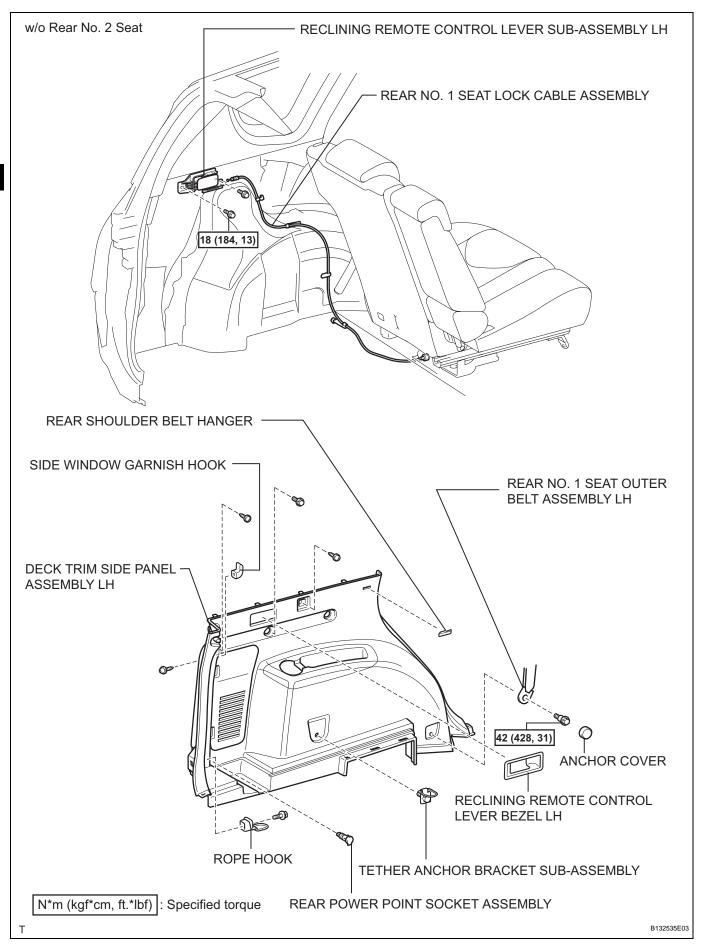
## **REAR NO. 1 SEAT ASSEMBLY (for LH Side)**

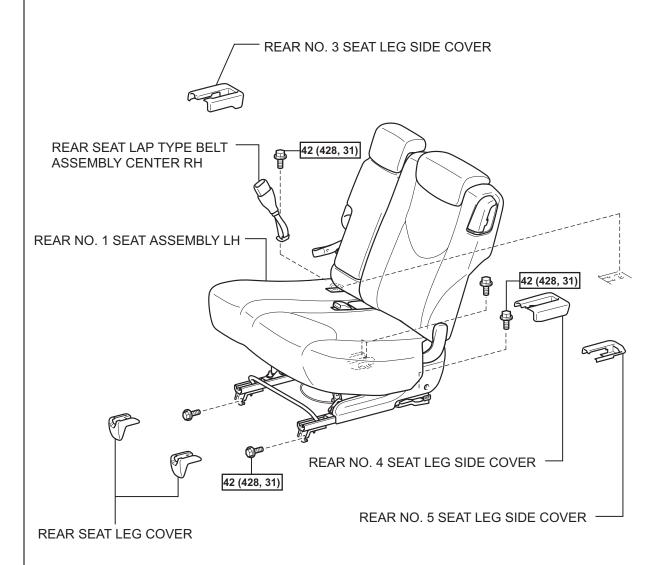
## **COMPONENTS**



SE

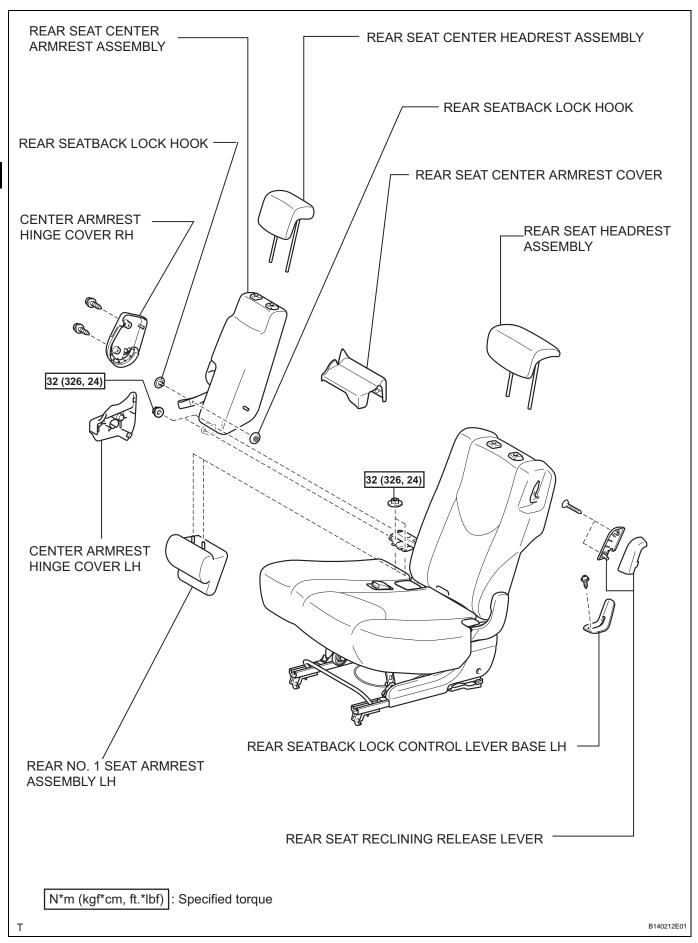


SE



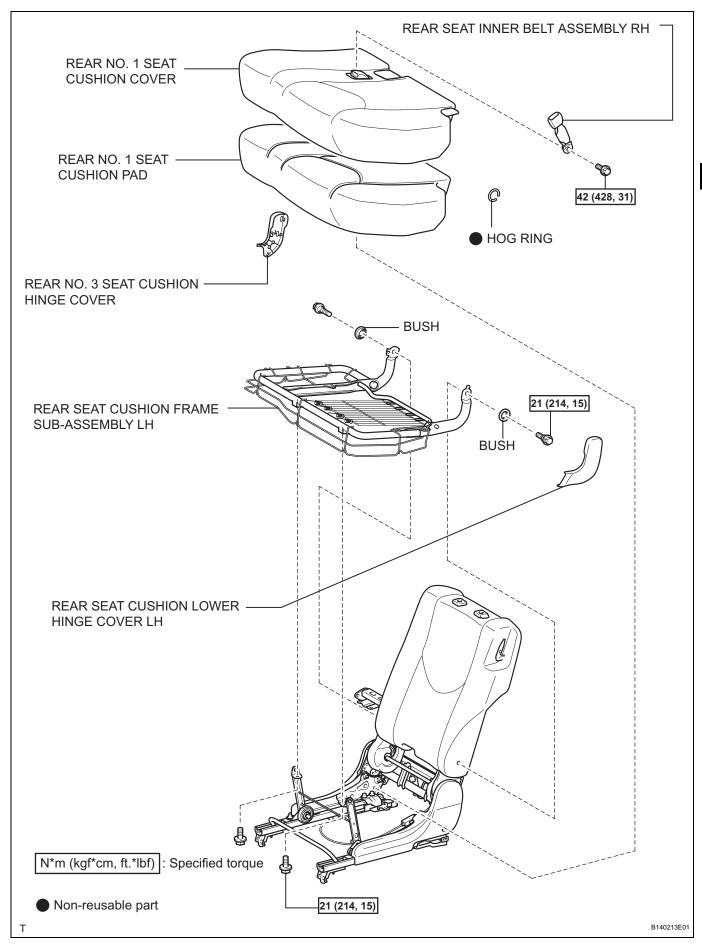
N\*m (kgf\*cm, ft.\*lbf) : Specified torque

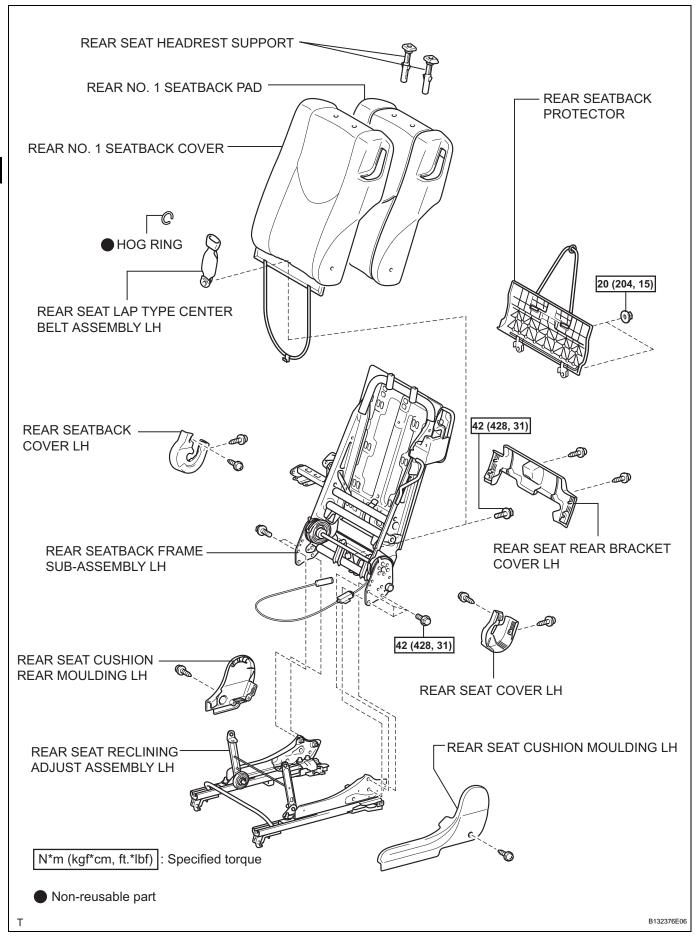
B132374E09



SE







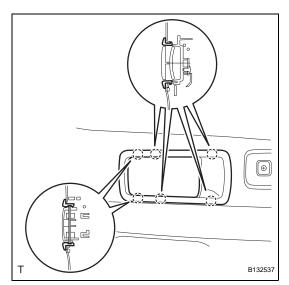
SE

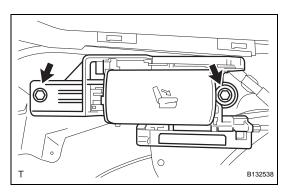
## REMOVAL

- 1. REMOVE PACKAGE TRAY TRIM POCKET SUB-ASSEMBLY (w/o Rear No. 2 Seat)
- 2. REMOVE TONNEAU COVER ASSEMBLY (w/o Rear No. 2 Seat)
- 3. REMOVE REAR FLOOR NO. 1 BOARD (w/o Rear No. 2 Seat)
- 4. REMOVE DECK BOARD ASSEMBLY (w/o Rear No. 2 Seat)
- 5. REMOVE REAR FLOOR NO. 3 BOARD (w/o Rear No. 2 Seat)
- 6. REMOVE REAR FLOOR NO. 2 BOARD (w/o Rear No. 2 Seat)
- 7. REMOVE REAR FLOOR NO. 1 MAT SUPPORT SIDE PLATE (w/o Rear No. 2 Seat) (See page IR-31)
- 8. REMOVE BACK DOOR WEATHERSTRIP (w/o Rear No. 2 Seat)
- REMOVE REAR FLOOR FINISH PLATE (w/o Rear No. 2 Seat) (See page IR-31)
- 10. REMOVE RECLINING REMOTE CONTROL LEVER BEZEL LH (w/o Rear No. 2 Seat)
  - (a) Using a screwdriver, detach the 6 claws and remove the bezel.

HINT:

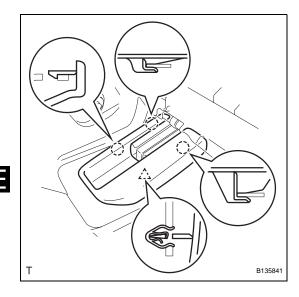
- 11. REMOVE TETHER ANCHOR BRACKET SUB-ASSEMBLY (w/o Rear No. 2 Seat) (See page IR-32)
- 12. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH (w/o Rear No. 2 Seat) (See page IR-32)





- 13. REMOVE RECLINING REMOTE CONTROL LEVER SUB-ASSEMBLY LH (w/o Rear No. 2 Seat)
  - (a) Remove the 2 bolts and lever.
  - (b) Disconnect the rear No. 1 seat lock cable from the lever.



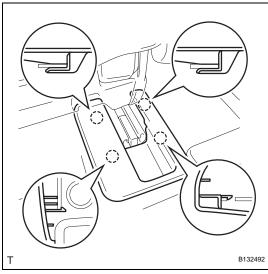


## 14. REMOVE REAR NO. 5 SEAT LEG SIDE COVER

(a) Using a screwdriver, detach the 3 claws and clip, and remove the side cover.

HINT:

Tape the screwdriver tip before use.

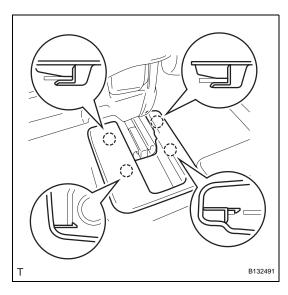


# 15. REMOVE REAR NO. 4 SEAT LEG SIDE COVER (w/ Rear No. 2 Seat)

(a) Using a screwdriver, detach the 4 claws and remove the side cover.

HINT:

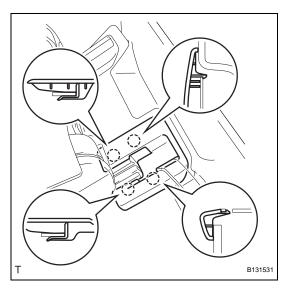
Tape the screwdriver tip before use.



# 16. REMOVE REAR NO. 4 SEAT LEG SIDE COVER (w/o Rear No. 2 Seat)

(a) Using a screwdriver, detach the 4 claws and remove the side cover.

HINT:



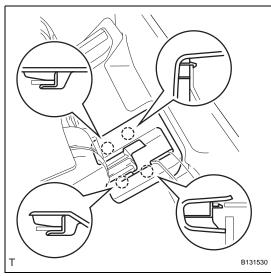
# 17. REMOVE REAR NO. 3 SEAT LEG SIDE COVER (w/ Rear No. 2 Seat)

(a) Using a screwdriver, detach the 4 claws and remove the side cover.

HINT:

Tape the screwdriver tip before use.



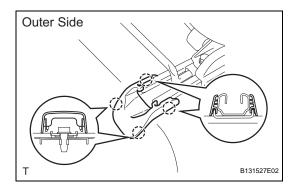


# 18. REMOVE REAR NO. 3 SEAT LEG SIDE COVER (w/o Rear No. 2 Seat)

(a) Using a screwdriver, detach the 4 claws and remove the side cover.

HINT:

Tape the screwdriver tip before use.



#### 19. REMOVE REAR SEAT LEG COVER

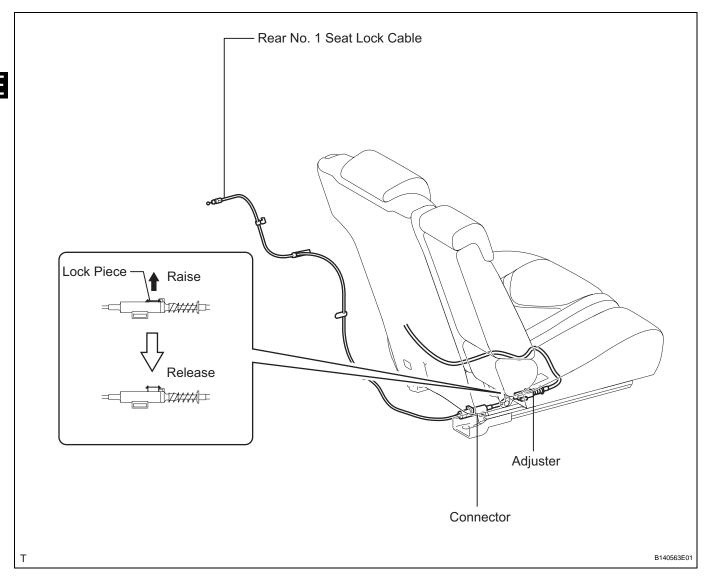
(a) Using a screwdriver, detach the 8 claws and remove the 2 leg covers.

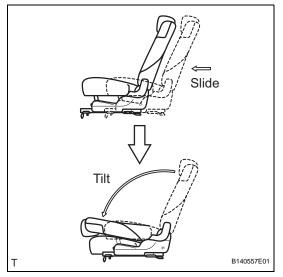
HINT:

- 20. REMOVE REAR SEAT LAP TYPE BELT ASSEMBLY CENTER RH (w/ Rear No. 2 Seat) (See page SB-39)
- 21. REMOVE REAR SEAT LAP TYPE BELT ASSEMBLY CENTER RH (w/o Rear No. 2 Seat) (See page SB-39)

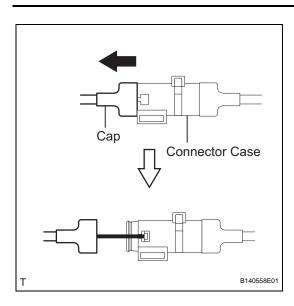
# 22. REMOVE REAR NO. 1 SEAT LOCK CABLE ASSEMBLY (w/o Rear No. 2 Seat)

- (a) Disconnect the lock cable from the seat.
  - (1) Raise the adjuster's lock piece to release the lock.

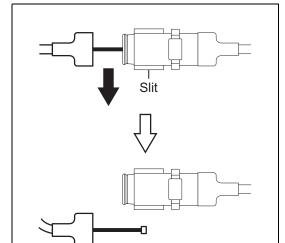




(2) Slide the seat forward and tilt the seatback forward.

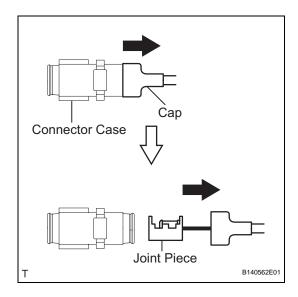


(3) Remove the seat's cap from the connector case.



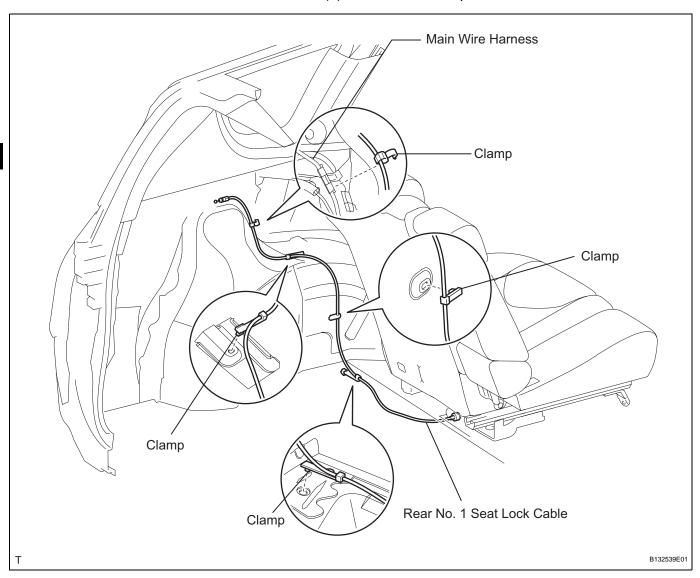
B140560E01

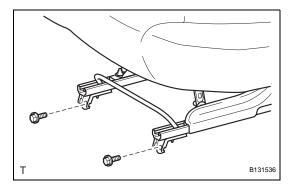
(4) Pull the seat's cap toward the outside of the vehicle. Then remove the cable from the connector case's slit.



(5) Remove the body's cap from the connector case.

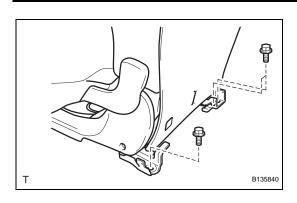
(b) Detach the clamps and remove the lock cable.





## 23. REMOVE REAR NO. 1 SEAT ASSEMBLY LH

- (a) Lift up the seat track adjusting handle and move the seat to the rearmost position.
- (b) Remove the 2 bolts on the front side of the seat.
- (c) Lift up the seat track adjusting handle and move the seat to the foremost position.



- (d) Remove the 3 bolts on the rear side of the seat.
- (e) Fully tilt the seatback forward. Then remove the seat.

## **NOTICE:**

Be careful not to damage the vehicle body,



## **DISASSEMBLY**

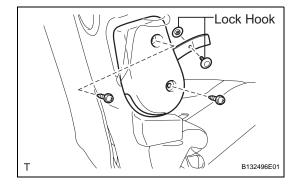
### **CAUTION:**

Wear protective gloves. Sharp areas on the seatback frame, seat cushion frame and reclining adjuster may injure your hands.

- 1. REMOVE REAR SEAT HEADREST ASSEMBLY
- 2. REMOVE REAR SEAT CENTER HEADREST ASSEMBLY

### 3. REMOVE CENTER ARMREST HINGE COVER RH

- (a) Return the seatback to the upright position.
- (b) Remove the 2 rear seatback lock hooks.
- (c) Fold back the seatback cover until the screws are visible, and remove the 2 screws.
- (d) Detach the claw and remove the hinge cover.

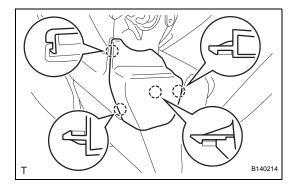


## 4. REMOVE CENTER ARMREST HINGE COVER LH

(a) Using a screwdriver, detach the 4 claws and remove the hinge cover.

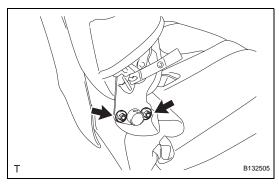
HINT:

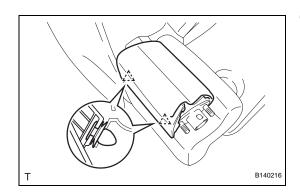
Tape the screwdriver tip before use.



# 5. REMOVE REAR SEAT CENTER ARMREST ASSEMBLY

(a) Remove the 2 nuts and armrest.

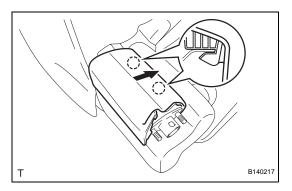




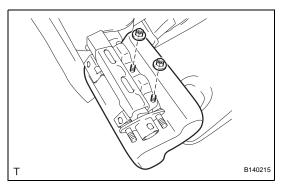
## 6. REMOVE REAR SEAT CENTER ARMREST COVER

(a) Detach the 2 clips.



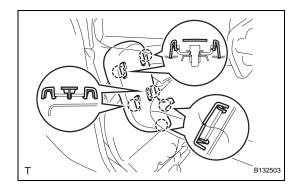


(b) Pull the armrest cover in the direction indicated by the arrow in the illustration to detach the 2 claws. Then remove the armrest cover.



## 7. REMOVE REAR NO. 1 SEAT ARMREST ASSEMBLY

(a) Remove the 2 nuts and armrest.

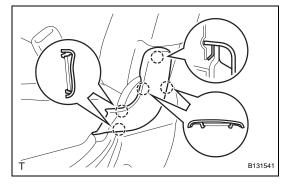


## 8. REMOVE REAR NO. 3 SEAT CUSHION HINGE COVER

(a) Using a screwdriver, detach the 6 claws and remove the hinge cover.

HINT:

Tape the screwdriver tip before use.



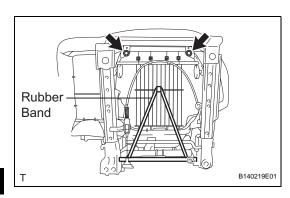
## 9. REMOVE REAR SEAT CUSHION LOWER HINGE COVER LH

(a) Using a screwdriver, detach the 5 claws and remove the hinge cover.

HINT:

Tape the screwdriver tip before use.

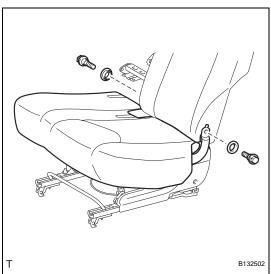
10. REMOVE REAR SEAT INNER BELT ASSEMBLY RH (See page SB-40)



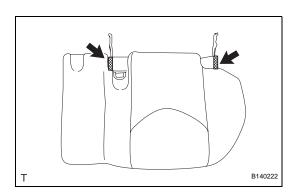
## 11. REMOVE REAR NO. 1 SEAT CUSHION ASSEMBLY LH

- (a) Disconnect the rubber band of the seatback cover from the seat cushion frame.
- (b) Remove the 2 bolts



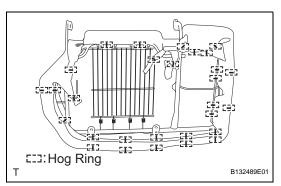


(c) Remove the 2 bolts, 2 bushes and cushion.

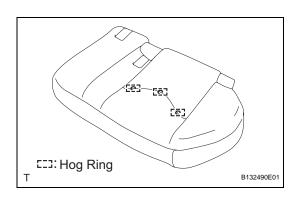


## 12. REMOVE REAR NO. 1 SEAT CUSHION COVER

(a) Detach the 2 hooks.

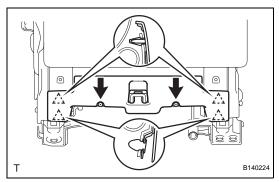


(b) Remove the 29 hog rings and seat cushion cover (with pad) from the seat cushion frame.



(c) Remove the 3 hog rings and seat cushion cover from the seat cushion pad.



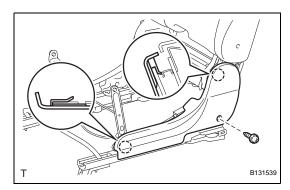


#### 13. REMOVE REAR SEAT REAR BRACKET COVER LH

- (a) Open the lower part of the seatback cover. Then remove the 2 screws.
- (b) Using a screwdriver, detach the 4 clips and remove the bracket cover.

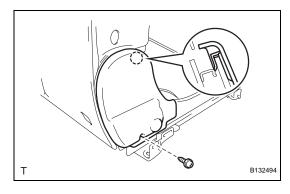
HINT:

Tape the screwdriver tip before use.



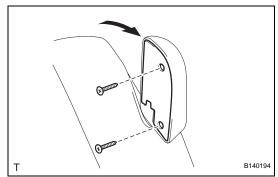
### 14. REMOVE REAR SEAT CUSHION MOULDING LH

- (a) Remove the screw.
- (b) Detach the 2 claws and remove the moulding.



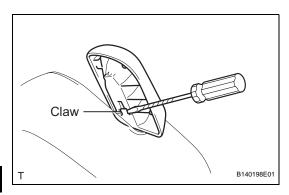
## 15. REMOVE REAR SEAT CUSHION REAR MOULDING LH

- (a) Remove the screw.
- (b) Detach the claw and remove the moulding.



### 16. REMOVE REAR SEAT RECLINING RELEASE LEVER

(a) Pull the reclining control lever to reveal the 2 screws. Then remove the 2 screws and cover.

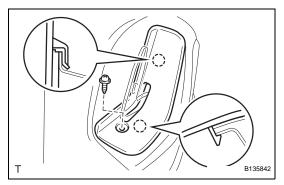


(b) Using a screwdriver, detach the claw and remove the release lever.

HINT:

Tape the screwdriver tip before use.



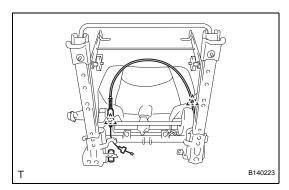


## 17. REMOVE REAR SEATBACK LOCK CONTROL LEVER BASE LH

- (a) Remove the screw.
- (b) Using a screwdriver, detach the 2 claws and remove the lever base.

HINT:

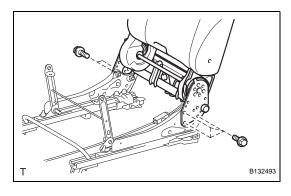
Tape the screwdriver tip before use.



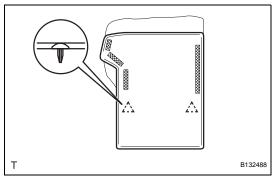
## 18. REMOVE REAR NO. 1 SEATBACK ASSEMBLY LH

(a) w/o Rear No. 2 Seat:

Detach the 2 clamps and disconnect the cable from the reclining adjuster.



- (b) Remove the 5 bolts and seatback.
- 19. REMOVE REAR SEAT LAP TYPE BELT ASSEMBLY CENTER LH (See page SB-39)

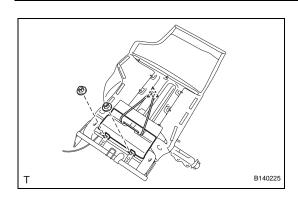


## 20. REMOVE REAR SEATBACK PROTECTOR

(a) Using a clip remover, detach the 2 clips and open the fastening tape.

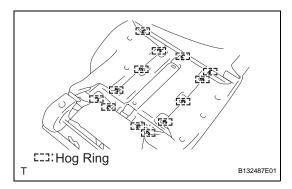
### **NOTICE:**

If clips are damaged during removal, replace them.



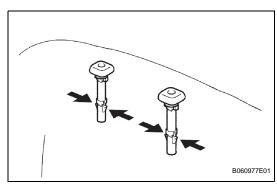
- (b) Detach the clip.
- (c) Remove the 2 nuts and protector.



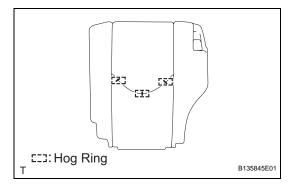


## 21. REMOVE REAR NO. 1 SEATBACK COVER

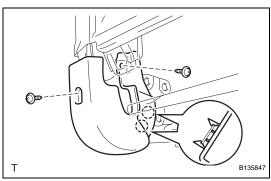
(a) Lift up the seatback cover and remove the 13 hog rings.



- (b) Detach the 4 claws and remove the 2 headrest supports.
- (c) Remove the seatback cover (with pad) from the seatback frame.



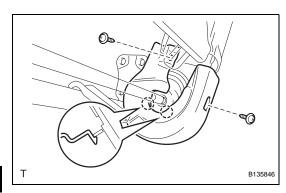
(d) Remove the 3 hog rings and seatback cover from the seatback pad.



## 22. REMOVE REAR SEAT COVER LH

- (a) Remove the 2 screws.
- (b) Using a screwdriver, detach the 2 claws and remove the cover.

HINT:



## 23. REMOVE REAR SEATBACK COVER LH

- (a) Remove the 2 screws.
- (b) Using a screwdriver, detach the 2 claws and remove the cover.

HINT:

Tape the screwdriver tip before use.

SE

## **REASSEMBLY**

#### **CAUTION:**

Wear protective gloves. Sharp areas on the seatback frame, seat cushion frame and reclining adjuster may injure your hands.

#### HINT:

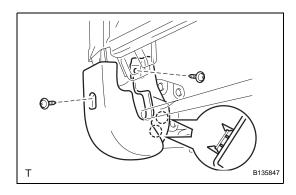
B135846

A bolt without a torque specification is shown in the standard bolt chart (see page SS-2).

## 1. INSTALL REAR SEAT COVER LH

- (a) Attach the 2 claws to install the cover.
- (b) Install the 2 screws.



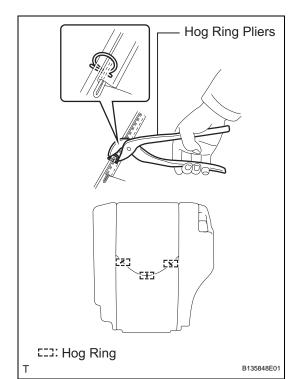


## 2. INSTALL REAR SEATBACK COVER LH

- (a) Attach the 2 claws to install the cover.
- (b) Install the 2 screws.

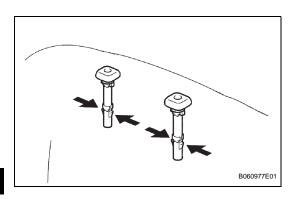
# 3. INSTALL REAR NO. 1 SEATBACK COVER NOTICE:

- Be careful not to damage the cover.
- When installing the hog rings, avoid wrinkling the cover.



Т

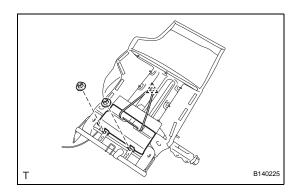
- (a) Using hog ring pliers, install the seatback cover to the seatback pad with 3 new hog rings.
- (b) Install the seatback cover (with pad) to the seatback frame.



(c) Attach the 4 claws to install the 2 headrest supports.

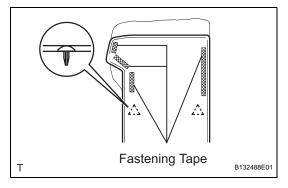


 (d) Lift up the seatback cover and install the 13 hog rings.

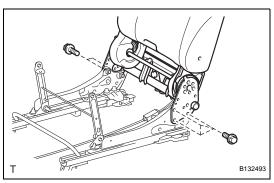


- 4. INSTALL REAR SEATBACK PROTECTOR
  - (a) Install the protector with the 2 nuts.

    Torque: 20 N\*m (204 kgf\*cm, 15 ft.\*lbf)
  - (b) Attach the clip.

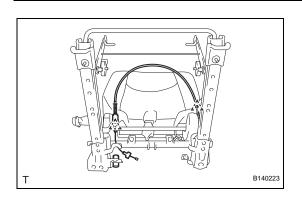


- (c) Attach the clips and close the fastening tape.
- 5. INSTALL REAR SEAT LAP TYPE CENTER BELT ASSEMBLY LH (See page SB-41)



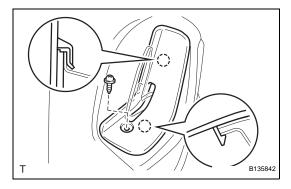
- 6. INSTALL REAR NO. 1 SEATBACK ASSEMBLY LH
  - (a) Install the seatback with the 5 bolts.

    Torque: 42 N\*m (428 kgf\*cm, 31 ft.\*lbf)



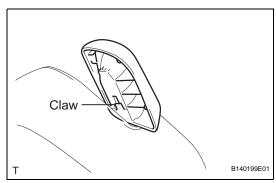
(b) w/o Rear No. 2 Seat: Attach the 2 clamps and connect the cable to the reclining adjuster.





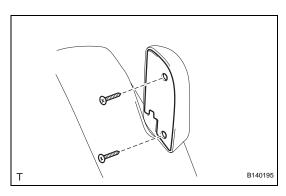
# 7. INSTALL REAR SEATBACK LOCK CONTROL LEVER BASE LH

- (a) Attach the 2 claws to install the lever base.
- (b) Install the screw.

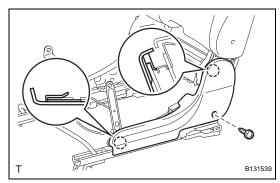


## 8. INSTALL REAR SEAT RECLINING RELEASE LEVER

(a) Attach the claw to install the release lever.

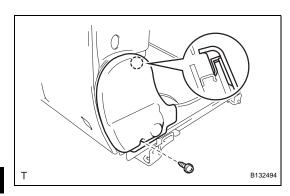


(b) Install the cover with the 2 screws.



## 9. INSTALL REAR SEAT CUSHION MOULDING LH

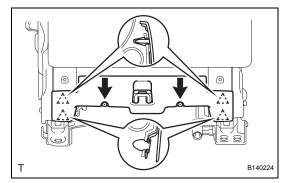
- (a) Attach the 2 claws to install the moulding.
- (b) Install the screw.



## 10. INSTALL REAR SEAT CUSHION REAR MOULDING LH

- (a) Attach the claw to install the moulding.
- (b) Install the screw.



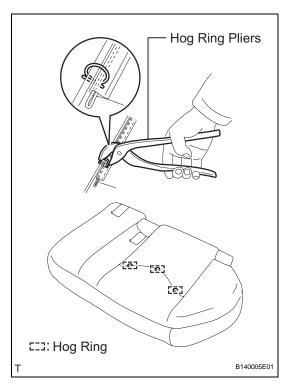


### 11. INSTALL REAR SEAT REAR BRACKET COVER LH

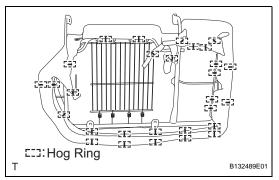
- (a) Open the lower part of the seatback cover. Then attach the 4 clips to install the bracket cover.
- (b) Install the 2 screws.

## 12. INSTALL REAR NO. 1 SEAT CUSHION COVER NOTICE:

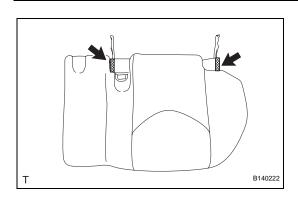
- · Be careful not to damage the cover.
- When installing the hog rings, avoid wrinkling the cover.



(a) Using hog ring pliers, install the seat cushion cover to the seat cushion pad with 3 new hog rings.

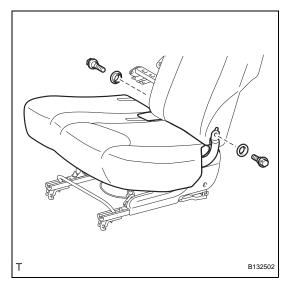


(b) Using hog ring pliers, install the seat cushion cover (with pad) to the seat cushion frame with 29 new hog rings.



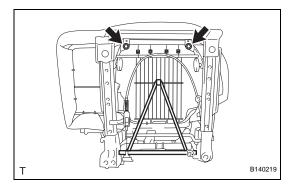
(c) Attach the 2 hooks.





# 13. INSTALL REAR NO. 1 SEAT CUSHION ASSEMBLY LH

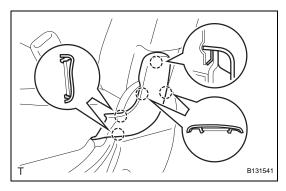
(a) Install the cushion with the 2 bushes and 2 bolts. Torque: 21 N\*m (214 kgf\*cm, 15 ft.\*lbf)



(b) Install the 2 bolts.

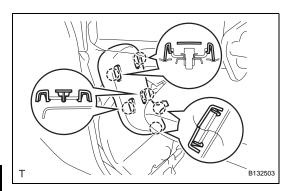
Torque: 21 N\*m (214 kgf\*cm, 15 ft.\*lbf)

- (c) Connect the rubber band of the seatback cover to the seat cushion frame.
- 14. INSTALL REAR SEAT INNER BELT ASSEMBLY RH (See page SB-41)



# 15. INSTALL REAR SEAT CUSHION LOWER HINGE COVER LH

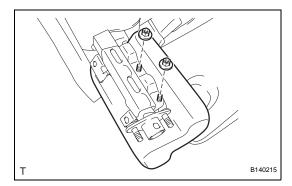
(a) Attach the 5 claws to install the hinge cover.



### 16. INSTALL REAR NO. 3 SEAT CUSHION HINGE COVER

(a) Attach the 6 claws to install the hinge cover.

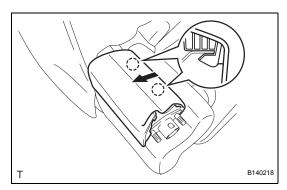




## 17. INSTALL REAR NO. 1 SEAT ARMREST ASSEMBLY LH

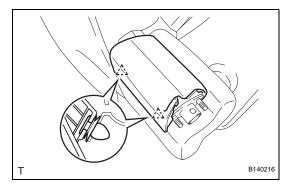
(a) Install the armrest with the 2 nuts.

Torque: 32 N\*m (326 kgf\*cm, 24 ft.\*lbf)

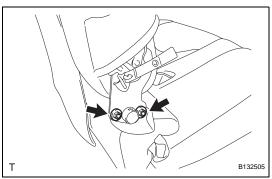


### 18. INSTALL REAR SEAT CENTER ARMREST COVER

(a) Push the armrest cover in the direction indicated by the arrow in the illustration to attach the 2 claws.



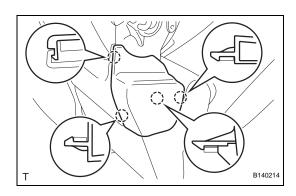
(b) Attach the 2 clips to install the armrest cover.

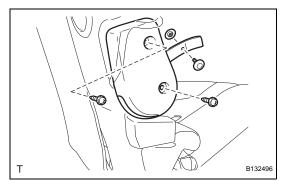


## 19. INSTALL REAR SEAT CENTER ARMREST ASSEMBLY

(a) Install the armrest with the 2 nuts.

Torque: 32 N\*m (326 kgf\*cm, 24 ft.\*lbf)





## 20. INSTALL CENTER ARMREST HINGE COVER LH

(a) Attach the 4 claws to install the hinge cover.

## 21. INSTALL CENTER ARMREST HINGE COVER RH

- (a) Pass the seat lock release strap through the hole in the hinge cover.
- (b) Attach the claw to install the hinge cover.



- (c) Install the 2 screws and 2 rear seatback lock hooks.
- 22. INSTALL REAR SEAT CENTER HEADREST ASSEMBLY
- 23. INSTALL REAR SEAT HEADREST ASSEMBLY

## **INSTALLATION**

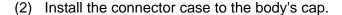
- 1. INSTALL REAR NO. 1 SEAT ASSEMBLY LH (w/o Rear No. 2 Seat)
  - (a) Fully tilt the seatback forward.
  - (b) Place the seat in the cabin.

#### NOTICE:

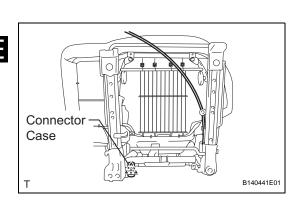
Be careful not to damage the vehicle body.

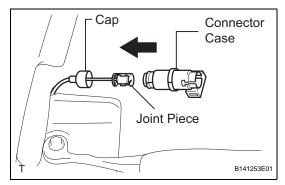
- (c) Connection procedures of seat to lock cable when reusing seat:
  - (1) Using a screwdriver, detach the claw and remove the connector case from the seat. HINT:

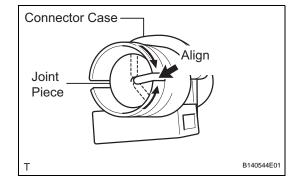
Tape the screwdriver tip before use.

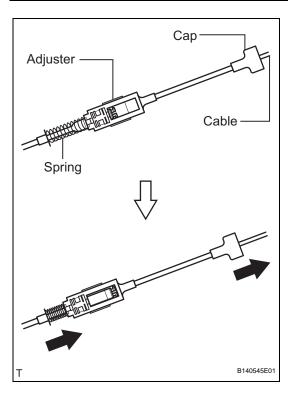


(3) Pull out the joint piece. Align the slits of the joint piece and connector case.







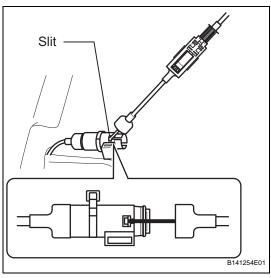


(4) Compress the spring of the adjuster, and pull out the cable from the seat's cap.

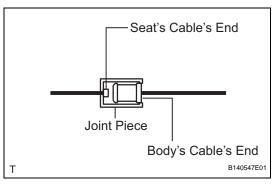
HINT:

Perform this procedure with the lock of the adjuster released.



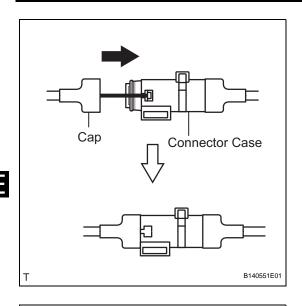


(5) Install the seat cable's end part to the connector case's slit.



HINT:

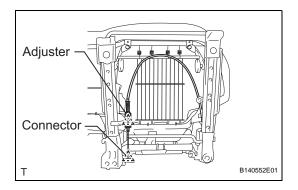
Position the joint piece cable's end part as shown in the illustration.



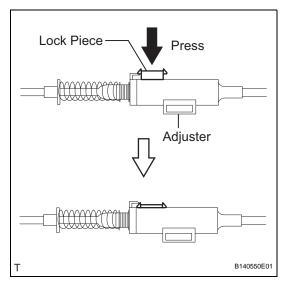
- (6) Install the seat's cap to the connector case.
- (7) Temporarily place the seat into the vehicle where it will be installed.



(8) Return the seatback to the upright position.



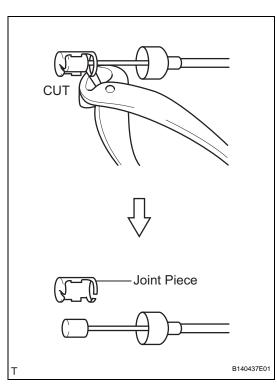
(9) Attach the claws of the connector and adjuster, and install them to the seat.



(10) Press the adjuster's lock piece to lock it.

**NOTICE:** 

When pressing the lock piece, make sure the adjuster's spring is not compress.

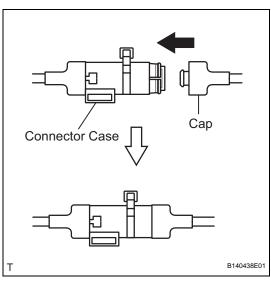


- (d) Connection procedures of seat to lock cable when replacing seat:
  - (1) Cut the joint piece on the lock cable, and remove it.

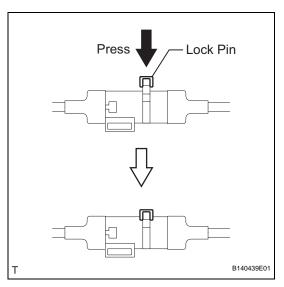
### HINT:

- A joint piece is included with new seats.
- This procedure is not necessary when the lock cable is replaced with a new one.
- (2) Temporarily place the seat into the vehicle where it will be installed.

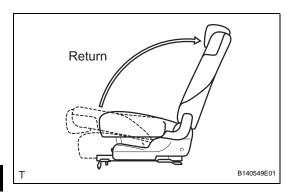




(3) Install the body's cap to the connector case.

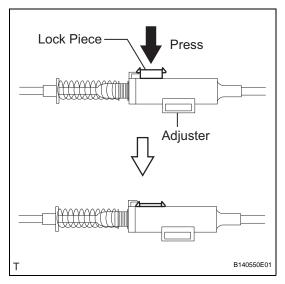


(4) Press the adjuster's lock pin.



(5) Return the seatback to the upright position.

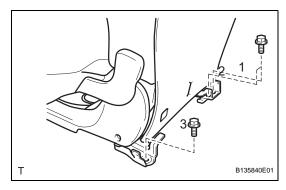




(6) Press the adjuster's lock piece to lock it. **NOTICE:** 

When pressing the lock piece, make sure the adjuster's spring is not compress.

(e) Lift up the seat track adjusting handle and move the seat to the foremost position.

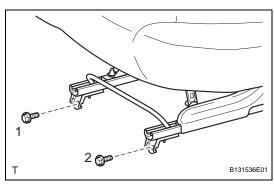


(f) Tighten the 3 bolts on the rear side of the seat. Torque: 42 N\*m (428 kgf\*cm, 31 ft.\*lbf)

HINT:

Tighten the bolts in the order indicated in the illustration.

(g) Lift up the seat track adjusting handle and move the seat to the rearmost position.



(h) Tighten the 2 bolts on the front side of the seat.

Torque: 42 N\*m (428 kgf\*cm, 31 ft.\*lbf)

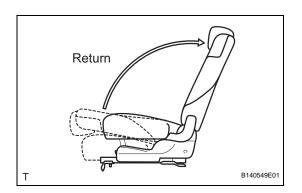
HINT:

Tighten the bolts in the order indicated in the illustration.

- 2. INSTALL REAR NO. 1 SEAT ASSEMBLY LH (w/ Rear No. 2 Seat)
  - (a) Fully tilt the seatback forward.
  - (b) Place the seat in the cabin.

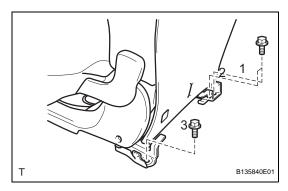
**NOTICE:** 

Be careful not to damage the vehicle body.



- (c) Return the seatback to the upright position.
- (d) Lift up the seat track adjusting handle and move the seat to the foremost position.

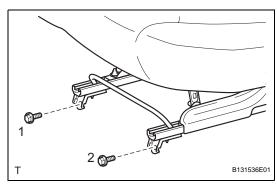




- (e) Tighten the 3 bolts on the rear side of the seat.

  Torque: 42 N\*m (428 kgf\*cm, 31 ft.\*lbf)

  HINT:
  - Tighten the bolts in the order indicated in the illustration.
- (f) Lift up the seat track adjusting handle and move the seat to the rearmost position.



(g) Tighten the 2 bolts on the front side of the seat.

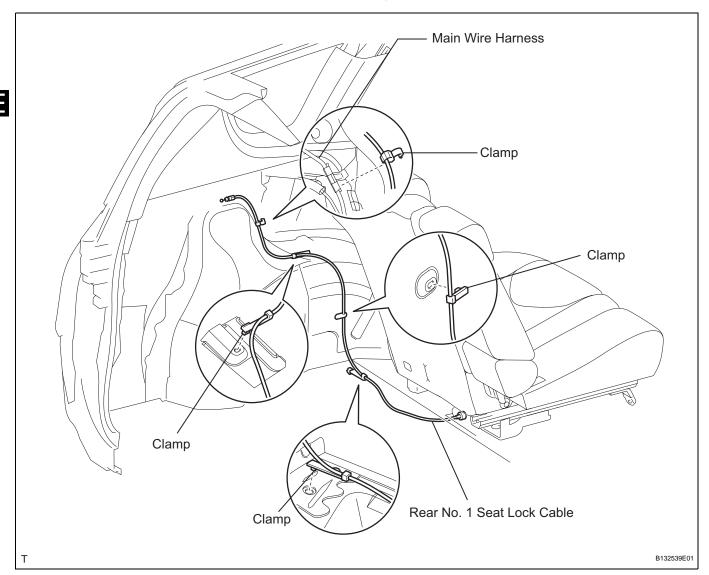
Torque: 42 N\*m (428 kgf\*cm, 31 ft.\*lbf)

HINT:

Tighten the bolts in the order indicated in the illustration.

# 3. INSTALL REAR NO. 1 SEAT LOCK CABLE ASSEMBLY (w/o Rear No. 2 Seat)

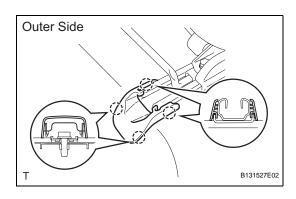
(a) Attach the clamps and install the cable to the vehicle body.

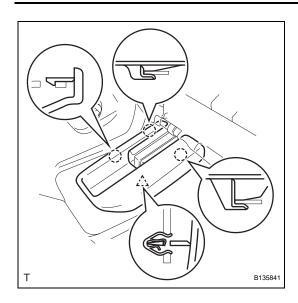


- 4. INSTALL REAR SEAT LAP TYPE BELT ASSEMBLY CENTER RH (w/ Rear No. 2 Seat) (See page SB-42)
- 5. INSTALL REAR SEAT LAP TYPE BELT CENTER ASSEMBLY RH (w/o Rear No. 2 Seat) (See page SB-42)

## 6. INSTALL REAR SEAT LEG COVER

(a) Attach the 8 claws to install the 2 leg covers.

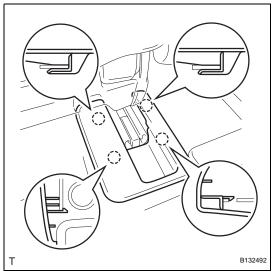




## 7. INSTALL REAR NO. 5 SEAT LEG SIDE COVER

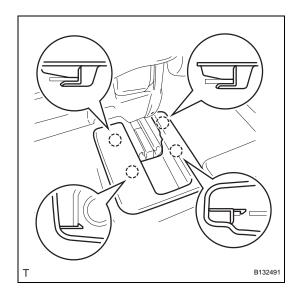
(a) Attach the 3 claws and clip to install the side cover.





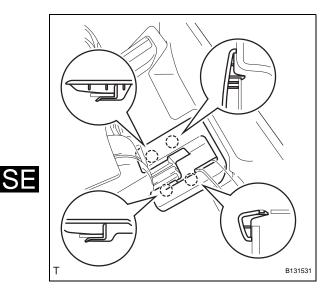
# 8. INSTALL REAR NO. 4 SEAT LEG SIDE COVER (w/ Rear No. 2 Seat)

(a) Attach the 4 claws to install the side cover.

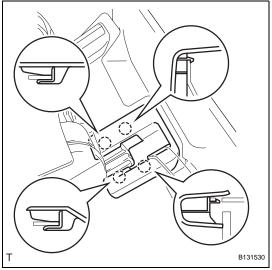


# 9. INSTALL REAR NO. 4 SEAT LEG SIDE COVER (w/o Rear No. 2 Seat)

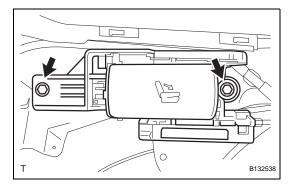
(a) Attach the 4 claws to install the rear No. 4 seat leg side cover.



- 10. INSTALL REAR NO. 3 SEAT LEG SIDE COVER (w/ Rear No. 2 Seat)
  - (a) Attach the 4 claws to install the side cover.

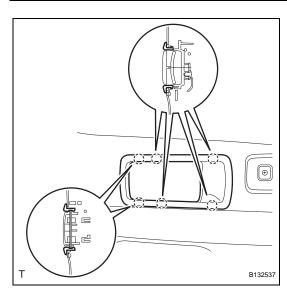


- 11. INSTALL REAR NO. 3 SEAT LEG SIDE COVER (w/o Rear No. 2 Seat)
  - (a) Attach the 4 claws to install the side cover.
- 12. INSTALL RECLINING REMOTE CONTROL LEVER SUB-ASSEMBLY LH (w/o Rear No. 2 Seat)
  - (a) Connect the rear No. 1 seat lock cable to the lever.



- (b) Install the lever with the 2 bolts.

  Torque: 18 N\*m (184 kgf\*cm, 13 ft.\*lbf)
- 13. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH (w/ o Rear No. 2 Seat) (See page IR-52)
- 14. INSTALL TETHER ANCHOR BRACKET SUB-ASSEMBLY (w/o Rear No. 2 Seat) (See page IR-54)



- 15. INSTALL RECLINING REMOTE CONTROL LEVER BEZEL LH (w/o Rear No. 2 Seat)
  - (a) Attach the 6 claws to install the bezel.
- 16. INSTALL REAR FLOOR FINISH PLATE (w/o Rear No. 2 Seat) (See page IR-55)
- 17. INSTALL BACK DOOR WEATHERSTRIP (w/o Rear No. 2 Seat)
- 18. INSTALL REAR FLOOR NO. 1 MAT SUPPORT SIDE PLATE (w/o Rear No. 2 Seat) (See page IR-55)
- 19. INSTALL REAR FLOOR NO. 3 BOARD (w/o Rear No. 2 Seat)
- 20. INSTALL REAR FLOOR NO. 2 BOARD (w/o Rear No. 2 Seat)
- 21. INSTALL DECK BOARD ASSEMBLY (w/o Rear No. 2 Seat)
- 22. INSTALL REAR FLOOR NO. 1 BOARD (w/o Rear No. 2 Seat)
- 23. INSTALL TONNEAU COVER ASSEMBLY (w/o Rear No. 2 Seat)
- 24. INSTALL PACKAGE TRAY TRIM POCKET SUB-ASSEMBLY (w/o Rear No. 2 Seat)

